

Series L260 Card-Lok

CONNECT AND PROTECT



RECOMMENDED GAP WIDTH

PCB + 7.62 mm (.300 in)

WEIGHT

1.17 g/cm (.105 oz/in)

MATERIALS AND FINISH

WEDGES, BODY, SHAFT

- **Material:** Aluminum Alloy 6061-T6 per ASTM-B221 or AMS-QQ-A-200/8
- **Wedges:** Also have Dry Film Lube per MIL-PRF-46010
- **Finish:** Black Anodize per MIL-A-8625, Type II, Class 2

LEVER

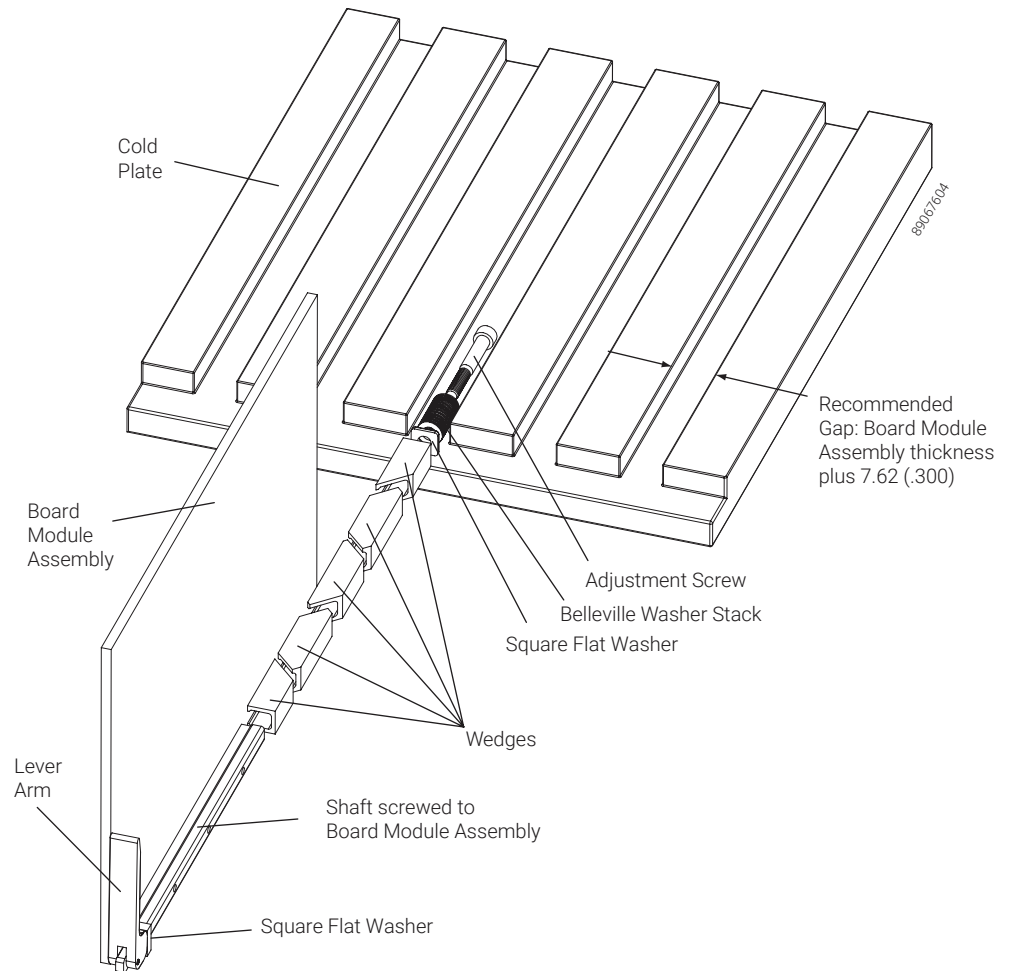
- **Material:** Aluminum Alloy 6061-T6 per ASTM-B221 or AMS-QQA-200/8
- **Finish:** Hard Black Anodize per MIL-A-8625, Type III, Class 2

ADJUSTMENT SCREW

- **Material:** Stainless Steel per ASTM-A582\QQ-S-763
- **Finish:** Passivated per AMS2700

WASHERS

- **Front Washer:** MPIF Standard 35 (no finish)
- **Rear Washer:** ASTM-A240
- **Belleville Washers:** ASTM-A666
- **Finish:** Passivate per AMS2700



Technical drawing of the 1000 Series Hex Cap Screw Assembly, showing top and side views with dimensions in mm and inches.

Top View Dimensions:

- Lever width 45.2 (6.86) Max
- Assembly Length (AL) ± 1.3 (.050)
- 6.35 (.250)
- 2.67 (.105)
- 6.86 (.270) max.
- 2.38 (.094) Hex Socket Cap Per ANSI/ASME B18.3

Side View Dimensions:

- Capable of expansion range of 6.86 (.270) to 8.26 (.325). Adjustment required to an exact dimension within this range.
- Assembly Length +26.4 (1.04) REF when fully relaxed and unadjusted. Dimension will shorten by approximately 5.3 (.21) when adjusted.
- 33.15 (1.305)
- M/2 $\pm .13$ (.005)
- 1.5 (.06) REF
- 7.04 (.277)
- 36.32 (1.43)
- M = Assembly Length minus 48.26 (1.90) $\pm .13$ (.005)

Notes:

- 1 Shown
- 2 Opposite
- Units: mm (in.)
- Unless otherwise specified:
- .xx $\pm .25$, .x $\pm .5$
- (.xxx $\pm .010$, .xx $\pm .02$)
- Note: Each piece has a tolerance of $\pm .010$

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